

SAFETY DATA SHEET

BIO-CIRCLE® A division of Walter Surface Technologies

STAINLESSCUT

Section 1. Identification

GHS product identifier : STAINLESSCUT
Product code : 53-B 202 (400 mL)

SDS no. : L-53E

Product type : Aerosol

Identified uses

Stainless steel cutting lubricant.

Manufacturer: Walter Surface Technologies Inc.

Bio-Circle – A Division of Walter Surface Technologies Inc.

5977 Trans Canada Highway Pointe-Claire, QC H9R 1C1

Canada

www.walter.com

General Information: 1-888-592-5837

Emergency telephone number (with hours of

operation)

: CANUTEC: +1-613-996-6666 or *666 (cellular)

(24/7)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE AEROSOLS - Category 1
GASES UNDER PRESSURE - Compressed gas
AQUATIC HAZARD (ACUTE) - Category 3

GHS label elements

Hazard pictograms





Signal word

: Danger

Hazard statements

H222 - Extremely flammable aerosol.

H280 - Contains gas under pressure; may explode if heated.

H402 - Harmful to aquatic life.

Precautionary statements

General

: Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.

Prevention

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P251 - Pressurized container: Do not pierce or burn, even after use. P211 - Do not spray on an open flame or other ignition source.

P273 - Avoid release to the environment.

Response : Not applicable.







Section 2. Hazards identification

Storage : P410 - Protect from sunlight.

P412 - Do not expose to temperatures exceeding 50°C/122°F.

P403 - Store in a well-ventilated place.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazards not otherwise classified (HNOC)

Physical hazards not otherwise classified

: None known.

(PHNOC)

Health hazards not otherwise classified

: None known.

(HHNOC)

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Product code : 53-B 202 (400 mL)

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Triphenyl phosphate	0.1 - 1	115-86-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower evelids. Get medical attention if irritation occurs.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately.

Skin contact Ingestion

- : Flush contaminated skin with plenty of water. Get medical attention if symptoms occur.
- : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: No known significant effects or critical hazards.







Section 4. First aid measures

Inhalation : No known significant effects or critical hazards. Skin contact : No known significant effects or critical hazards. Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eve contact : Adverse symptoms may include the following:

> irritation redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : No known significant effects or critical hazards. : No known significant effects or critical hazards. Ingestion

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

: In case of fire, use foam, dry chemical or carbon dioxide.

be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

Specific hazards arising

from the chemical

: Extremely flammable aerosol. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed. Runoff to sewer may create fire or explosion hazard. This material is harmful to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products Decomposition products may include the following materials: carbon dioxide

carbon monoxide

: Do not use water jet.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters : Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.







Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.







Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Protect from sunlight. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

United States

Occupational exposure limits

Ingredient name	Exposure limits
Triphenyl phosphate	ACGIH TLV (United States, 6/2013). TWA: 3 mg/m³ 8 hours. NIOSH REL (United States, 4/2013). TWA: 3 mg/m³ 10 hours. OSHA PEL (United States, 2/2013). TWA: 3 mg/m³ 8 hours.

Canada

Occupational exposure limits TWA (8 ho		(8 hours) STEL (15 mins)		;)	Ceiling						
Ingredient	List name	ppm	mg/m³	Other	ppm	mg/m³	Other	ppm	mg/m³	Other	Notations
	BC 7/2013 US AIHA 10/2011	1000 1000	-	- -	-	-	-	-	-	-	

Appropriate engineering controls

: Use only with adequate ventilation (typically 10 air changes per hour). If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. In case of insufficient ventilation, wear suitable respiratory equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Recommended: Nitrile gloves. (Permeation time > 8 hours)







Section 8. Exposure controls/personal protection

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a NIOSH/MSHA approved respirator if there is a risk of exposure at levels exceeding the exposure limits. Advice should be sought from respiratory protection specialists.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Aerosol.]
Color : Gold / Brown.
Odor : Perceptible.
Odor threshold : Not available.
pH : Not applicable.
Melting point : Not available.
Boiling point : Not applicable.

Flash point : Closed cup: -60°C (-76°F)

Evaporation rate : Not applicable.

Flammability (solid, gas) : Extremely flammable aerosol.

Lower and upper explosive

(flammable) limits

: Lower: 1.4% Upper: 32%

Vapor pressure : 420 kPa (3150.3 mm Hg) [@ 20°C (68°F)]

Vapor density : Not available.

Relative density : 0.738 g/ml @ 20°C (68°F)

Solubility : Immiscible with water.

Partition coefficient: n-

octanol/water

: Not available.

Auto-ignition temperature : 510°C (950°F)

Decomposition temperature : Not available.

Viscosity : Not available.

VOC content (g/l) : 360

Aerosol product

Type of aerosol : Spray
Heat of combustion : 15.64 kJ/g







Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame).

Incompatible materials: Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Triphenyl phosphate	LD50 Dermal LD50 Oral		>7900 mg/kg 3500 mg/kg	-

Irritation/Corrosion

There is no data available.

Sensitization

There is no data available.

Carcinogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on the likely routes of exposure

: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics







Section 11. Toxicological information

Eye contact : Adverse symptoms may include the following:

irritation redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contactIngestionNo known significant effects or critical hazards.No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : No known significant effects or critical hazards.

effects

Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate

effects

: No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

There is no data available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Acute EC50 1000 μg/L Acute EC50 225 μg/L Fresh water	Algae - Pseudokirchneriella subcapitata Daphnia - Daphnia magna Fish - Oncorhynchus mykiss - Fingerling Fish - Oncorhynchus mykiss - Fingerling	96 hours 48 hours 96 hours 30 days

Persistence and degradability

There is no data available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Triphenyl phosphate	4.63	144	low







Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	DOT	TDG	IMDG	IATA
UN number	UN1950	UN1950	UN1950	UN1950
UN proper shipping name	Aerosols, flammable (each not exceeding 1 L capacity)	Aerosols, flammable (each not exceeding 1 L capacity)	Aerosols, flammable (each not exceeding 1 L capacity)	Aerosols, flammable (each not exceeding 1 L capacity)
Transport hazard class(es)	2.1	2.1	2.1	2.1
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-		-

AERG: 126

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. Protect from freezing. Freezing will damage product and render it unusable.

Transport in bulk according : Not available. to Annex II of MARPOL 73/78 and the IBC Code







Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act (CAA) 112 regulated flammable substances: Dimethyl ether

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs)

: Not listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

: Not listed

(Precursor Chemicals)

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DEA List I Chemicals (Precursor Chemicals)

: Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard

Sudden release of pressure

SARA 313

No products were found.

State regulations

Massachusetts : The following components are listed: Dimethyl ether

New York: None of the components are listed.

New Jersey : The following components are listed: Dimethyl ether Pennsylvania : The following components are listed: Dimethyl ether

California Prop. 65

No products were found.

Canada

Canadian lists

Canadian NPRI : The following components are listed: Dimethyl ether

CEPA Toxic substances : None of the components are listed.

Canada inventory : All components are listed or exempted.

International lists
National inventory

Australia : All components are listed or exempted.

China : All components are listed or exempted.

Europe : All components are listed or exempted.

Japan : All components are listed or exempted.

New Zealand : All components are listed or exempted.

Philippines : All components are listed or exempted.









Section 15. Regulatory information

Republic of Korea : All components are listed or exempted.

Section 16. Other information

History

: 06/30/2015 Date of issue mm/dd/yyyy

Version : 1

Prepared by : KMK Regulatory Services Inc.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

